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1.Ordina type crucible•

•	•mm•	•mm)outside diameter	
		• Top	• Bottom
Pattern Number	Height		
A1	65	65	30
A2	105	90	60
A3	115	100	70
A4	125	110	80
A5	140	124	85
A6	155	124	85
A8	165	145	95
A10	190	160	110
A12	200	160	110
A16	210	165	110
A20	230	185	120
A25	240	200	130
A30	290	215	150
AC35	310	215	150
AC40	280	250	175
AC50	310	255	185
AC60	330	280	185
AC70	410	280	185
AC80	380	310	215
AC100	400	310	215



••“C”•••••“A”•••••1#~80#•••••
 ••“#”•••••1000•••••1/10•••••

••••300•

2. Large size pot type crucible exclusively used for melting light alloy

•	•mm•	•mm)outside diameter
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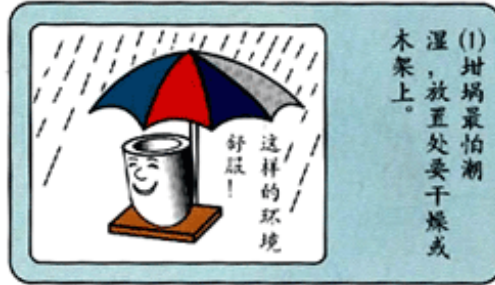
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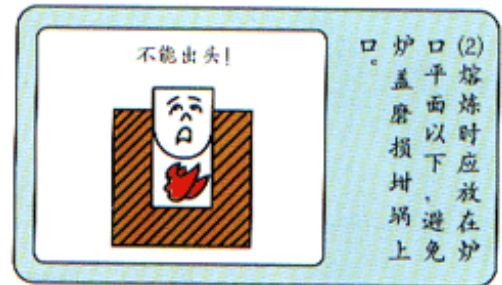
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-----Pay attention to the following points



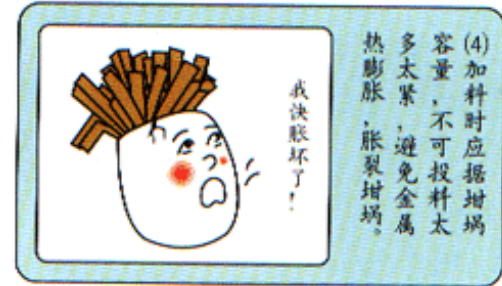
Crucibles fear moisture. Keeping in dry place or on wood shelf.



Put the crucibles into the furnace, Keeping it under the level of furnace mouth, Otherwise the furnace cover will out the lips of the crucible.



The clamps shape need as that of crucible, Avoiding the concetrate stress destruction the crucible.



Never throw too much metal one times into the crucible Avoiding the metal thermal expansion damaged.



Before operation, Heated it first slowly (to 500 0C in 24 hour).



Clean the slag and stick cokes gently, Don't stuike it heavily.

•7•••••,•••••,•••••,•••••

--In the case of setting, Put straw sabestos on the crucible at the exact center of the furnace.

•8•••••

--Take the adequate distance between the furnace wall and the crucible.

•9.....

--It reduces the service life of the crucible to use excessive active flux,

•10.....

--By rotating the crucible every one week or ten days, it's service life can be extended.

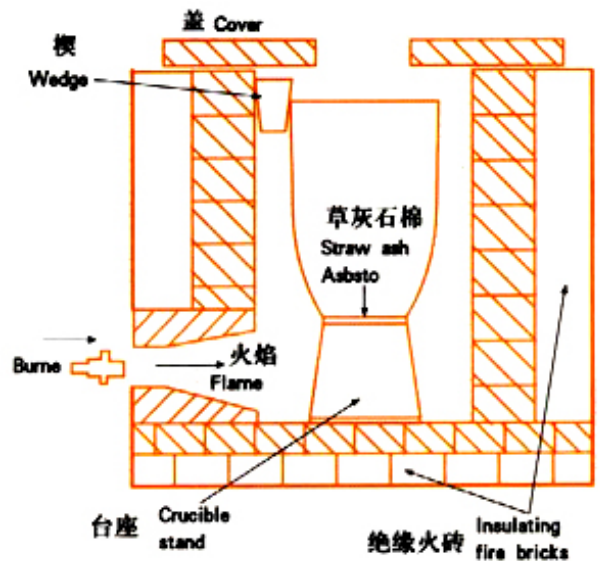
•11.....

--Remained metals and coated scum may be cause bottom crackling.

•12.....

--Don't face the fame of the burner directly to the crucible stand or to the furnace wall.

•13.....>>



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.....	CHENGDU CITY TIANFU GRAPHITE CRUCIBLE CO., LTD.
.....	Http Name•China Crucible
.....028-82598123 •028-82528501	
E-mail•ganguo@tianfu-crucible.com	Http://www.tianfu-crucible.com