



PRODUCT DATA SHEET

Current: July 1998

Supersedes: November 1994

ASBURY FLUXMASTER

MARCOTE 7

ASBURY FLUXMASTER Marcote 7 is a water-based refractory coating for coating skimmers, metal lades, and sow molds.

PREPARATION: ASBURY Marcote 7 should be dispersed in water at a concentration of approximately:

1 part Marcote 7 to 1.5 parts water.

Many users find it convenient to add a 50 pound bag to 10 gallons of water.

Marcote can be mixed with more water to product a lighter coating which may be desirable for areas where repeated applications are required.

APPLICATION: ASBURY Marcote 7 produces a firm surface that forms an insulating and protective barrier between the molten metal and the tools and molds. When spraying or brushing, preheat the tool or mold to about 200 degrees F. before applying the wash. The tools and molds should be thoroughly dried before the molten metal is allowed to come into contact with the coated surface.

PACKAGING: Available in 50-lb. bags and 400-lb. drums.

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